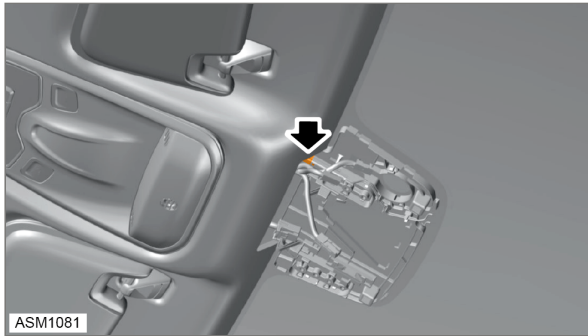


# Windscreen

[Operation Code: 11.01.01-02](#)

## Removal

1. Remove interior rear view mirror. [Refer to procedure.](#)
2. Remove rain sensor. [Refer to procedure.](#)



3. Disconnect harness connector from windscreen.
4. Remove A-pillar trim left side. [Refer to procedure.](#)
5. Remove A-pillar trim right side.

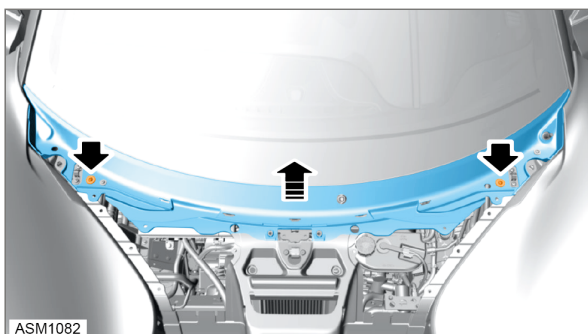
*NOTE: Procedure is the same for left side component.*

6. Disconnect AM/FM harness connectors (x2) from windscreen.
7. Remove grille frame front access panel. [Refer to procedure.](#)
8. Remove duct radiator outlet left side. [Refer to procedure.](#)
9. Remove duct radiator outlet right side.

*NOTE: Procedure is the same for left side component.*

10. Remove wiper arm left side. [Refer to procedure.](#)
11. Remove wiper arm right side.

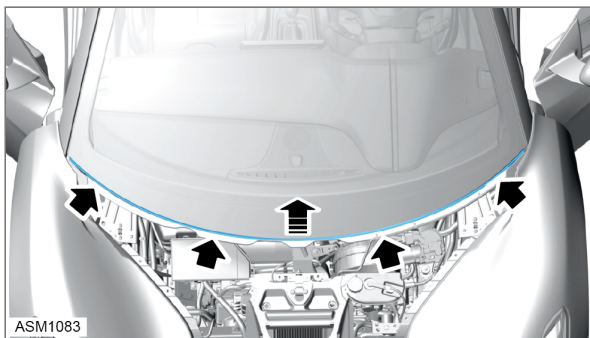
*NOTE: Procedure is the same for left side component.*



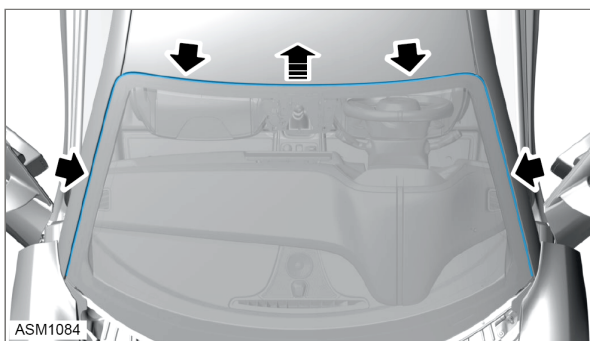
12. Remove M6x25 (x2) and washers securing windscreen cowl to vehicle. **Torque 5 Nm.**

*NOTE: Always record quantity and fitted position of washers.*

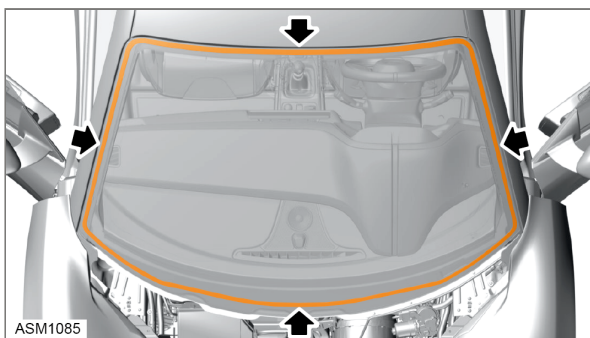
13. Remove cowl.



14. Remove seal from lower windscreen.



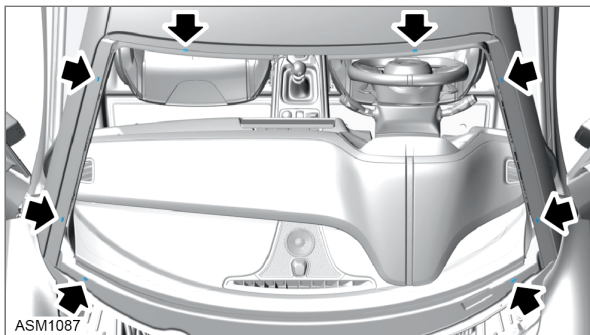
15. Remove seal from windscreen perimeter.



16. Using suitable equipment, cut adhesive securing windscreen glass to windscreen bonding surface.

17. Using assistance remove windscreen.

*NOTE: If glass is to be reused place on suitable surface to prevent damage.*

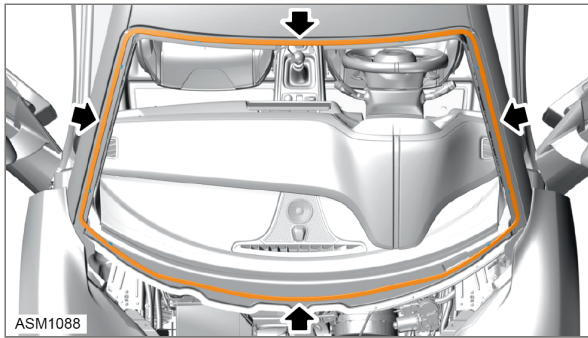


18. Remove rubber spacers (x8) from windscreen bonding surface.

## Installation

1. Installation is the reverse of removal procedure except for the following:
2. Remove old adhesive from windscreen bonding surface.

3. Clean windscreen mating surface using betaclean 3300.
4. Clean windscreen using betaclean 3300.
5. Apply betaprime 5404 primer to windscreen bonding surface.



6. Apply betaseal 1580 to windscreen bonding surface.
7. Install rubber spacers (x8) into adhesive.
8. Reconnect harness connectors (x2) before bonding windscreen to windscreen bonding surface.
9. Using assistance install windscreen to windscreen aperture.